

Date: Monday, 18/08/2008 4:03:29 PM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PATIENT STOP ASSEMBLY
Job Number	: 41339		
Estimate Number	: 10949		
P.O. Number	:	Part Number	: D2493
This Issue	: 18/08/2008 S.O. No. :	Drawing Number	: D2493 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 18/08/2008 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 36229	Material	:
Written By	:	Due Date	: 10/09/2008
Checked & Approved By	: <u>Jul 08.8.18</u>	Qty:	2 Um: Each
Comment	: Est. C 03.01.17 Reformat; Incorporated D2492 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2444	Pip Pin Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4 2.0000 Each(s)

Pip Pin Assembly

Pick:

Qty	Part Number	Description	Batch
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2	D2444	Pip Pin	<u>41429</u>
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SS 08/10/08 (12)

2.0	D2492	Patient Stop
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Patient Stop

Pick:

Qty	Part Number	Description	Batch
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1	D2492	Patient Stop	<u>336243</u>
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SS 08/10/08 (12)

3.0	AN960JD10	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4 2.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
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2	AN960JD10	Washer	<u>M109059</u>
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SS 08/10/08 (12)

4.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4 2.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

2	MS21042L3	Nut	<u>M108701</u>
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SS 08/10/08 (12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 4:03:29 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 41339

Part Number: D2493

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039107

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Screw

Pick:

Qty Part Number Description

2 MS27039-1-07 Screw

Batch

M18059

SS 08/10/08 (2)

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

08/10/08 (2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/10/08 (2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

08/10/08 (2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08 H

Job Completion



08/10/08

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Proc Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

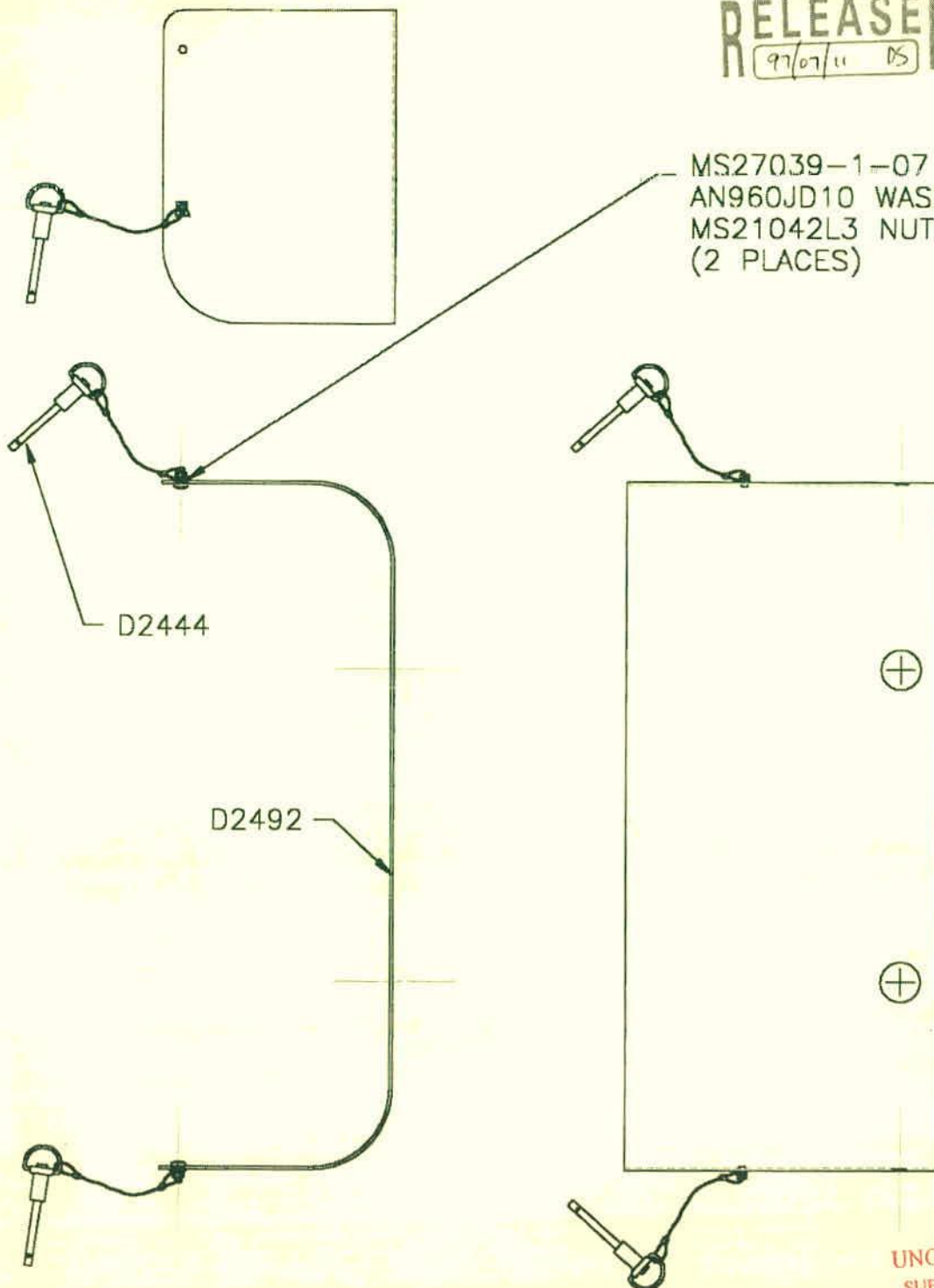
DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>bw</i>	APPROVED <i>[Signature]</i>	D2493	SHEET 1 OF 1
DATE	TITLE	SCALE	
95:24:10	PATIENT STOP ASSEMBLY	1:4	

RELEASED
97/07/11 DS

MS27039-1-07 SCREW
AN960JD10 WASHER
MS21042L3 NUT
(2 PLACES)



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ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41339

